

Scotch®



High Performance Cold Temperature Box Sealing Tape

3723

Technical Data

January, 2011

Product Description Scotch® Box Sealing Tape 3723 is a high performance packaging tape for application at refrigeration temperatures, or at room temperature with subsequent storage at low temperatures. This product has a conformable backing and a consistent pressure sensitive hot melt adhesive system which is chemically acceptable by the USDA for use on packaging material having minimal contact with meat or poultry food product prepared under federal inspection.

Construction	Backing	Adhesive	Color
	Biaxially oriented polypropylene film	Pressure sensitive hot melt rubber-resin	Clear

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	45 oz./in. width (49 N/100 mm width)	D-3330
Tensile Strength:		
Machine Direction:	30 lbs./in. width (525 N/100 mm width)	D-3759
Cross Direction:	60 lbs./in. width (1050 N/100 mm width)	D-3759
Elongation at Break:	160%	D-3759
Thickness - Backing:	1.6 mil (0.041 mm)	D-3652
Total:	3.0 mil (0.076 mm)	D-3652

Features

- Pressure sensitive hot melt rubber-resin adhesive modified for use at colder temperatures.
- High performance ensures reliable closures.

Available Sizes

Standard Widths:	36 mm, 48 mm, 72 mm Custom widths available upon request.
Core Size (ID):	3 in.
Lengths:	50 m, 914 m

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Application Techniques An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Scotch® Box Sealing Tape 3723 has been applied to fiberboard boxes with good results at refrigeration temperatures of 32°F to 50°F (0°C to 10°C). Once applied, Scotch® Tape 3723 performs well on fiberboard boxes subjected to temperatures below 32°F (0°C).

Storage Conditions Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

Shelf Life To obtain best performance, use this product within 18 months from date of manufacture.

Technical Information The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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ISO 9001:2008

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